

## SARGENT

#### FROG ADJUSTMENT

ing between the front of the mouth and the cutting edge of the cutter. Coarse work requires support close to the cutting edge of the cutter to prevent chattering. By this improved construction, the frog with the cutter still clamped in position on it may be adjusted forward for fine work or backward for coarse work and at all times it is so supported as to prevent chattering. The Frog is moved forward or backward on a line parallel with the base so that no adjustment of the Cutter is required after the frog adjustment has been made.

The clamp and Cutter may be left fastened to the Frogwhile the adjustment is being made.

#### SOLID—RIGID—FIRM

These Planes have the double seat, giving two points of contact of the bottom of the Frog with the Bed or Bottom of Plane. At these points both the Frog and the Bed are profiled or milled insuring accuracy of fit and a solid firm seating of the frog on the Bed.

### PLANES

#### **CUTTERS**

The Cutter is made from improved Sheffield Steel tempered and drawn by an improved process and tested for proper temper by a hardened tool, then polished and sharpened ready for use and is *warranted*.

#### KNOBS AND HANDLES

The Knob and Handle are made of East India Mahogany, very durable, of rich dark red color which makes them very attractive in appearance. The handle is shaped to fit the hand of the user and for this purpose has a wide curve where the palm of the hand naturally rests.

#### WARRANTED

Every Plane is tested before leaving the factory and each part of every Plane is also put through a rigid test so that weak construction is almost certainly avoided and an absolute guarantee is therefore made by the makers, not only on the plane as a whole but on each individual part.

Made with both Smooth and Corrugated Bottoms in the following sizes:

Smooth, 7, 8, 9 and 10 inch; Jack, 14 and 15 inch; Fore, 18 inch and Jointer, 22 and 24 inch.

THE SARGENT TOOL BOOK—Free on request—gives a description of the full line of Sargent Planes and other tools. Send for your copy.

# Sargent & Company NEW YORK